Technical Information

TI/N-CPN/IP Palatinol® DPHP May 2023

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Supersedes edition dated August 2022

Petrochemicals Plasticizers



Palatinol® DPHP

Palatinol® DPHP is a primary plasticizer for polyvinyl chloride resins and copolymers.

Chemical Nature Bis(2-propylheptyl) phthalate

BASF Registered Name Palatinol® DPHP

CAS No. 53306-54-0

Average Molecular Weight 447

Formula $C_{28}H_{46}O_4$

Molecular Structure

Product Specifications

Value Test Method Specific gravity @ 25°/25 °C 0.957 - 0.965 **ASTM D-4052** Ester content, % by weight (minimum) 99.5 **ASTM D-3465** Acid Number, mg KOH/g (maximum) **ASTM D-1045** 0.07 **ASTM E-1064** Water, % by weight (maximum) 0.1 Color, Pt-Co Units (APHA, maximum) 25 **ASTM D-5386** Suspended Matter COLSFFM* visual

^{*}Clear Oily Liquid Substantially Free of Foreign Material

Typical Physical Properties

The following data were measured in the BASF Corp. laboratory. They do not represent any legally binding guarantee of properties for our sales product.

	Value
Pour point, °C	-48
Flash point (COC), °C	232
Odor	mild characteristic
Surface Tension, mN/m	30.6
Solution Temperature, °C	141
Plastisol Gelation Temperature, °C	146
Vapor Pressure @ 20 °C, mbar	< 0.01
Solubility @ 25 °C in water, mg/L	< 0.01

Viscosity & Density Data

Dynamic viscosity (cP)	Density (g/cm³)
4,820	0.992
1,530	0.984
573	0.977
246	0.969
119	0.962
37.3	0.948
15.6	0.933
8.0	0.919
	4,820 1,530 573 246 119 37.3

Description

Palatinol[®] DPHP is a decyl phthalate produced from 2-propyl heptanol alcohol (2PH). When compared to plasticizers made from isodecanol alcohol, DPHP compares favorably in physical and performance characteristics.

Applications

Palatinol® DPHP produces low fog artificial leather, preferably used in automotive applications. In wire and cable applications, the C_{10} phthalates are suitable for UL 80 rated wire. Palatinol® DPHP is especially suited for outdoor applications.

Safety

Based on toxicity studies, Palatinol® DPHP has a low order of toxicity and does not require special handling. Handle in accordance with good industrial hygiene and safety practices. Avoid eye contact by wearing personal protective equipment. If eye contact occurs, wash with flowing water and contact physician.

Avoid repeated or prolonged skin contact. Avoid breathing vapors by providing adequate ventilation.

Always refer to the Safety Data Sheet (SDS) for detailed information on safety.

Storage and Handling

Palatinol® DPHP can be stored for one year at temperatures below 40°C, if moisture is excluded.

Packaging

Palatinol® DPHP is available in bulk, tank trucks or rail cars.

Contact Information

Marketing

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Note

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