Technical Leaflet



AdBlue[®] ZeroPCF by BASF

Very pure NO_x-reduction agent for Diesel engines equipped with SCR catalysts.

AdBlue[®] ZeroPCF by BASF fulfills the quality requirements drafted in the international

standard

ISO 22241-1:2019(E).

April 2024 Data Sheet	TI/EVO 6221e / Page 1 of 2
® = registered trademark of Verband der Automobilindustrie	
Chemical nature	Urea, carbamide, in ultra pure water
CAS No.	57-13-6
EINECS-No.	200-315-5
Physical form and packaging	AdBlue [®] ZeroPCF by BASF is supplied in road tankers, IBC's and cans.
Shelf life	At product temperatures between -11 and 25 °C AdBlue® ZeroPCF be BASF has a shelf life of 18 months after production (maximum produ- temperature 30 °C, average product temperature 25 °C).
Product Carbon Footprint	Product Carbon Footprint < 0.05 kg/kg AdBlue® ZeroPCF by BASF via certified Biomass Balance approach
TÜV Certified product	TÜV Rheinland confirms that BASF SE has determined the CO2e. footprint for the product AdBlue correctly by applying the requirements of ISO 14067:2018 The evaluation of AdBlue® ZeroPCF by BASF is understandable, transparent as well as consistent and results in a PCF of < 0.05 kg CO2e./ kg AdBlue® The calculations were carried out within the system2boundaries "cradle of gate". The greenhouse gas emissions of AdBlue® ZeroPCF by BASF at reduced by the use of green2electricity (GoOs) and the Biomass Balance approach (BMB) for fossil feedstocks and energy. The certificate is base on2the®calculations of the Product Carbon Footprint. Specifications ar assessment limits can be found in the review report.2
REDcert ² Certified product	 REDcert²-929-35346515-P-1827 The inspection report documents that the following claims comply with the system principles: Fossil resources saving product With the purchase of this product, renewable electricity has been applied to compensate 100% of the fossil-based raw materials required for manufacturin of this product

Properties

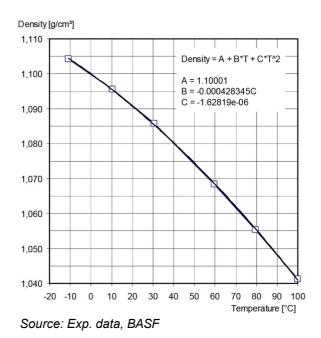
Delivery specification

Test Item	Unit	Limits	Test method
Urea content	% (m/m)	31.8 – 33.2	ISO 22241-2 Ann. C
Refractive index at 20 °C	-	1.3814 – 1.3843	ISO 22241-2 Ann. C
Alkalinity as NH3	% w/w	0.2 max.	ISO 22241-2 Ann. D
Biuret	% w/w	0.3 max.	ISO 22241-2 Ann. E
Aldehydes	mg/kg	5 max.	ISO 22241-2 Ann. F
Insolubles	mg/kg	20 max.	ISO 22241-2 Ann. G
Phosphate	mg/kg	0.5 max.	ISO 22241-2 Ann. H
Calcium	mg/kg	0.5 max.	
Iron	mg/kg	0.5 max.	
Copper	mg/kg	0.2 max.	
Zinc	mg/kg	0.2 max.	
Chromium	mg/kg	0.2 max.	ISO 22241-2 Ann. I
Nickel	mg/kg	0.2 max.	
Aluminium	mg/kg	0.5 max.	
Magnesium	mg/kg	0.5 max.	
Sodium	mg/kg	0.5 max.	
Potassium	mg/kg	0.5 max.	
Identity	-	Identical to reference	ISO 22241-2 Ann. J

This specification will be amended as soon as there are changes in the standards ISO 22241-1:2019(E) and ISO 22241-2:2019(E) to maintain compliance with the most actual standard.

Physical properties

Density p(T)



Density of frozen AdBlue[®] ZeroPCF by BASF

Melting enthalpy of frozen AdBlue[®] ZeroPCF by BASF

approx. 1,03 g/cm³ Source: Exp. data, BASF

Melting enthalpy: +270 J/g Melting range (2 K/min): -20°C to -6°C Source: Exp. data, BASF

5198.351/T

Mean dev., est.: 3%

Specific heat capacity Cp(T) of liquid AdBlue [®] ZeroPCF by BASF	T [°C]	Cp. exp. [J/g*K]	Cp(T) = 8E-06*T2 + 0.0027*T
	25.04	3.51	
	45.04	3.57	+ 3.4345
	65.02	3.64	
	Source: Exp.	data, BASF	-

T [°C] J/(g*T) - 42.0 1.49 - 36.0 1.53 - 30.0 1.59

Source: Exp. data, BASF

	T [°C]	Pressure _{exp.} [hPa]	ln (p/bar) = 13.9461 - 5198.36/ (273.15 + T)
	20.08	23.0	
above liquid by BASF	30.26	41.1	
	40.19	70.6	T [Celsius]
	55.18	150.3	Mean dev., est.: 3%
	70.26	306.9	
	85.21	609.8	In (p/Pa) = 25.45899 - 5198.351

Vapour pressure a AdBlue[®] ZeroPCF

Specific heat capacity Cp(T) of frozen AdBlue[®] ZeroPCF

by BASF

Source: Exp. data, BASF

1182.2

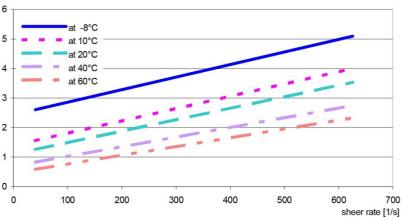
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Thermal conductivity

approx. 0.570 W/m·K at 25 °C approx. 1.4 mPa·s at 25 °C

Viscosity

viscosity [mPa·s] 6



Surface tension

min. 65 mN/m at 20 °C

Freezing point f (T, m) [°C] 55 of urea solution 45 35 25 15 5 -5 -15 40 60 70 0 10 20 30 50 Source: exp. Data, BASF g urea/100 g solution (Tests using fresh solution) AdBlue® ZeroPCF by BASF has a faint alkaline reaction. The pH of a freshly Chemical properties prepared solution is of the order of 9.0 to 9.5. During storage a pH value of approx. 10 might be reached. The dissolved urea decomposes slowly even at room temperature, generating ammonia and carbon dioxide. The rate of this reaction increases if the solution is heated. Above approx. 70 °C biuret is formed additionally at a significant rate. Materials resistance Equipment coming into contact with AdBlue can be made of alloyed austenitic Cr-Ni-steels or Cr-Ni-Mo-steels according to EN 10088-1 to -3 (e.g. 1.4541 and 1.4571). Steels of an equivalent quality (e.g. according to US standards) can be used without any restriction. Non alloyed steels, zinc coated steels, copper, and alloys containing copper are not suitable due to their poor resistance towards urea, urea solution, or the ammonia dissolved therein. Polymers, e.g. polyethylene, polypropylene and polyoxymethylene are suitable at temperatures up to 60 °C. For sealings e.g. PTFE is suited. However, the properties of parts made of polymeric materials depend to a considerable extent on blending and processing during the manu-facturing process. Therefore, for material made from polymers the supplier should be requested to submit written resistance data towards AdBlue for both mechanical and chemical properties, which are tailored for the intended use as well as for the intended operating temperature. Any other material not cited above must be tested regarding corrosion resistance and possible influences on the product specification given in ISO 22241-1:2019(E). Safety Physiological data AdBlue[®] ZeroPCF by BASF is not a hazardous substance in the sense of the German Gefahr- stoffverordnung Handling When using this product, the information and advice given in our **Safety Data** Sheet should be observed. Due attention should also be given to the precautions necessary for handling chemicals.

Storage and Transportation	AdBlue® ZeroPCF by BASF is not a dangerous substance for transportation. Owing to its chemical nature, however, it must be transported and stored separately from nitrites. Transportation should be made in insulated tanks or on plastic tank pallets (IBC).
Note	The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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