

Ultramid[®] B27 EX

® = registered trademark of BASF SE

Ultramid[®] B27 EX is a polyamide 6 grade of low viscosity that is well suited for compounding and the production of monofilaments.

Production Site	Freeport, USA		
Identification	CAS N° 25038-54-4		
Specification*			
Parameter	Test method	Unit	Value
Relative Viscosity (RV) 1% [m/v] in 96% [m/m] sulfuric acid	According to ISO 307		2.62 - 2.83
Viscosity Number (VN) 0,5% [m/v] in 96% [m/m] sulfuric acid	According to ISO 307 (calculated by Huggins method)	ml/g	142 - 158
Moisture content	According to ISO 15512	% [m/m]	max. 0.30
Extractables	According to ISO 6427-chips not ground/16h	% [m/m]	max. 0.6
General properties			
Parameter	Test method	Unit	Value
Melting point	According to ISO 3146	°C	220
Density	According to ISO 1183	g/cm ³	1.12 - 1.15
Bulk density		kg/m ³	660
Pellet size		mm	2 - 2.5
Pellet shape			round or cylindrical

(*) These measurements appear in the Certificate of Analysis.

Supply form and storage	Ultramid® B27 EX is supplied pre-dried and ready for processing in a variety of moisture proof containers, such as boxes, bigbags (Asia) and bulk containers. The material must be protected against moisture during storage. A storage time of 12 months should not be exceeded. Opened bags should be used up immediately in order to prevent moisture pickup.
Food legislation	Ultramid® film grades (Ultramid® A, B, C) comply with the current legislation on plastics in contact with food in several regions. If you need details on the food approval status of a particular Ultramid® grade, please contact BASF directly at plastics.safety@basf.com . We will be happy to provide you with an up-to-date declaration of conformity based on the current legal regulations.
Disclaimer	While the descriptions, designs, data and information contained herein are presented in good faith and believed to be accurate, it is provided for your guidance only. Because many factors may affect processing or application/use, we recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. NO WARRANTIES OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. Further, you expressly understand and agree that the descriptions, designs, data and information furnished by BASF hereunder are provided gratis and BASF assumes no obligation or liability for the description, designs, data and information given or results obtained, all such being given and accepted at your risk.
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This TDS is also valid for sustainable versions of the product e.g. “Cycled®”, “BMB”, “BMBcert™”, “LowPCF”, “ZeroPCF”, “Renewable”, “REDcert²”.	

More information? Please visit us at nylon-polyamides.basf.us

