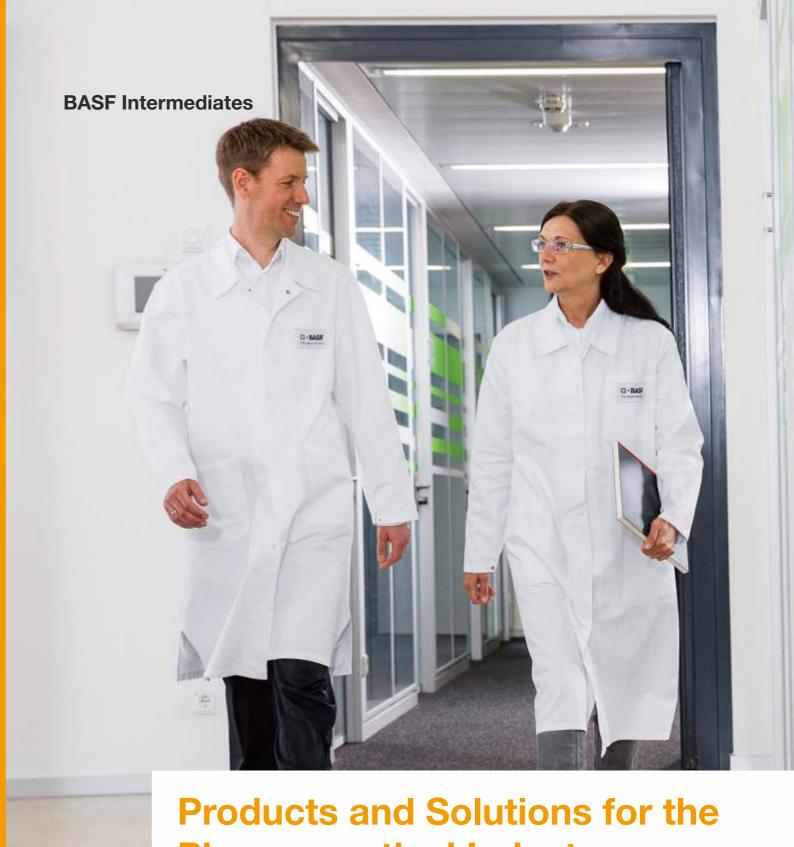
### **Intermediates for Pharmaceutical production**



#### info.intermediates@basf.com



**Pharmaceutical Industry** 

**D-BASF** We create chemistry

# BASF offers expertise across the entire pharmaceutical value chain



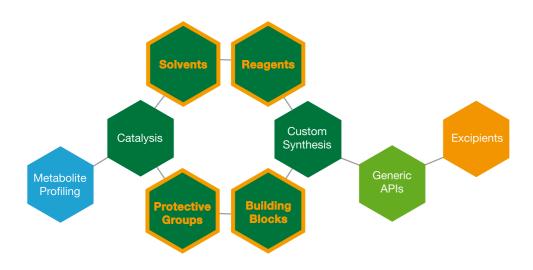
It is often the simple solution that sorts out a complex problem. At BASF, we know that innovation, speed-to-market and cost-effectiveness are key to pharmaceutical companies. With expertise across the entire value chain, we deliver on all three accounts, from lab to launch.



#### **BASF Intermediates**

BASF Intermediates develops, produces and markets the world's largest portfolio of chemical intermediates products. This portfolio of more than 700 products comprises top quality **reagents**, **protective groups**, **building blocks and solvents** for chemical synthesis in the pharmaceutical industry.

- High product quality
- Seamless production capability up to commercial scale
- Stable supply with a global network
- Regulatory documents support
- Customized solutions



Drug Discovery > Preclinical Studies > Clinical Phases I-III > API Manufacturing > Drug Formulation

Our offering focuses on specific phases of the pharmaceutical value chain but is usually not confined to one phase

### Market leadership in the pharmaceutical industry

Technical expertise and the ability to offer a broad range of products for active pharmaceutical ingredient (API) production

BASF Intermediates has one of the most extensive technology platforms needed to manufacture specialties for the pharmaceutical industry. Our technology portfolio spans the whole range from classical to modern technologies such as phosgene chemistry, hydrogenations, amination and enantioselective biotransformations.

#### **Unparalleled dedication to quality**

All products of the Intermediates division are manufactured under ISO 9001 conditions. The Quality System of BASF's Intermediates division is based on the following:

- ISO 9001:2015 or comparable quality management system
- Quality, safety, health & environment (QSHE) policy
- Documented procedures

BASF's quality system also includes the following processes and procedures:

- Procedure for handling changes
- Non-conformance management (NCM) system
- Suitable buildings, facilities and hi-tech process equipment
- Process control during production

**The Quality System** of the Intermediates division is certified according to the international DIN ISO 9001:2015 standard or comparable quality management system.



### **Global production network**

To support global and local demand, BASF Intermediates has 12 sites globally producing chemicals for the pharmaceutical industry. A strong local presence enables us to meet the growing demand of originators, generic manufacturers and Contract Manufacturing Organizations (CMOs) in Asia.





# Featured products by 4 major functions for API synthesis

Reagents - BASF's portfolio includes organic reagents and inorganic specialty reagents, and specialty bases that facilitate reactions with high selectivity.

To support your development work from lab to launch, all reagents are available in quantities from kilograms to tons.

**Solvents** - BASF produces high-quality solvents that meet the specific needs of the pharmaceutical industry.

Protective Groups - In numerous complex synthesis routes for APIs, some functional groups have to be shielded against conversion in a specific reaction step. For this purpose, BASF offers a range of compounds that provide the necessary protection in your transformations. Various types of functions, ranging from alcohols to amines, can be protected.

Building Blocks - BASF's innovative technology platform and our extensive expertise in biocatalysis enable us to manufacture a wide range of building blocks. Our offerings include a large number of chiral intermediates and non-chiral specialties, e.g. heterocycles and acid chlorides.



### **Product Portfolio**

### Reagents

Product name Trade Name	Form	Chemical Structure	CAS Number
Ferric Chloride	12% solution	CICI Fe CI	7705-08-0
Diazabicycloundecene <i>DBU</i>	-	N	6674-22-2
Triphenyl phosphine  TPP	Pellets		603-35-0
Triethylamine <i>TEA</i>	-	N	121-44-8
Tributylamine <i>TBA</i>	-	N	102-82-9
N-Ethyldiisopropylamine <i>DIPEA</i>	-	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	7087-68-5
Formic acid	99-100% 94% in water 85% in water	н	64-18-6
Methanesulfonic acid	70% aqueous solution 100% anyhdrous form	О    	75-75-2
N-Methylmorpholine	-	O N	109-02-4
N-Methylpyrrolidine	-	N	120-94-5
Diisopropanolamine	-	но	110-97-4
Neopentylglycol <i>NPG</i>	-	но	2223-82-7

Product name <i>Trade Name</i>	Form	Chemical Structure	CAS Number
Propionic acid	-	ОН	79-09-4
2-Ethylhexanoic acid	-	ОН	149-57-5
Tri(2-ethylhexyl)amine T2EHA	-		1860-26-09
Triethanolamine TEOA	-	НООН	102-71-69
Tripropylamine <i>TPA</i>	-	N	102-69-99

### Solvents

Product name <i>Trade Name</i>	Chemical Structure	CAS Number
N,N'-Dimethyl propylene urea <i>DMPU</i>	N N N	7226-23-5
N-Methylpyrrolidone <i>NMP</i>	O N	872-50-4
N,N-Dimethylformamide <i>DMF</i>		68-12-2
N,N-Dimethylacetamide <i>DMAc</i>	O N	127-19-5
Tetrahydrofuran <i>THF</i>		109-99-9
1,4-Dioxane <i>DX</i>	0	123-91-1
Monoglyme	`o^•	110-71-4
N-Ethylpyrrolidone	NO	2687-91-4
N-Formylmorpholine		4394-85-8
tertAmyl alcohol	OH	75-85-4
Ethylene carbonate		96-49-1
Propylene carbonate		108-32-7

### **Protective Groups**

Product name Trade Name	Chemical Structure	CAS Number
Methyl chloroformate	CI	79-22-1
Ethyl chloroformate	CI	541-41-3
2-Ethylhexyl chloroformate	CI	24468-13-1
Pivaloyl chloride	CI	3282-30-2
Valeroyl chloride	CI	638-29-9
Benzylamine	NH <sub>2</sub>	100-46-9
N,N-Dimethylformamide dimethylacetal <i>DMF-DMA</i>	N O	4637-24-5
3,4-Dihydro-2H-pyrane <i>DHP</i>		110-87-2
Benzyl chloroformate		501-53-1
Ethylvinylether	<b>○</b>	109-92-2

### **Building Blocks**

Product name <i>Trade Name</i>	Chemical Structure	CAS Number
(R)-1-(1-Naphthyl)ethylamine	NH <sub>2</sub>	3886-70-2
(R)-1-Phenylethylamine	NH <sub>2</sub>	3886-69-9
(S)-1-Phenylethylamine	NH <sub>2</sub>	2627-86-3
(R)-Mandelic acid	ОН	611-71-2
(R)-3-Aminobutan-1-ol	NH <sub>2</sub>	61477-40-5
Ethylenediamine	$H_2N$ $NH_2$	107-15-3
N,N'-Diisopropylethylenediamine	H <sub>2</sub> N	121-05-1
Diethylenetriamine	$H_2N$ $N$ $N$ $N$ $N$ $N$ $N$ $N$ $N$ $N$	111-40-0
Diethylamine	N H	109-89-7
2-(Diethylamino)ethylamine	N	100-36-7
Dipropylamine	, H	142-84-7
n-Propylamine	$\sim$ NH $_2$	107-10-8

Product name <i>Trade Name</i>	Chemical Structure	CAS Number
3-(Dimethylamino) propylamine DMAPA	$N$ $NH_2$	109-55-7
3-(Diethylamino) propylamine	N NH <sub>2</sub>	104-78-9
n-Butylamine	$\sim$ NH $_2$	109-73-9
tert-Butylamine	NH <sub>2</sub>	75-64-9
Cyclopentylamine	$NH_2$	1003-03-8
N-Octylamine	$\sim$ NH $_2$	111-86-4
Pyrrolidine	N H	123-75-1
Imidazole	N N N N N N N N N N N N N N N N N N N	288-32-4
N-Methylimidazole	N N	616-47-7
Piperidine	NH H	110-89-4
Piperazine	H N N N N N N N N N N N N N N N N N N N	110-85-0
N-Methylpiperazine	H N N N N N N N N N N N N N N N N N N N	109-01-3

Product name Trade Name	Chemical Structure	CAS Number	F
N-Ethylpiperazine	H N N N N N N N N N N N N N N N N N N N	5308-25-8	Се
2,6-Xylidine	NH <sub>2</sub>	87-62-7	3-Chl
3-Amino-1-propanol	$H_2N$ OH	156-87-6	5-Ch
Monoethanolamine	$H_2N$ OH	141-43-5	Pı
N,N-dimethylethanolamine	NOH	108-01-0	4-Ch
Diethanolamine	но	111-42-2	Isop
N-(2-Aminoethyl)ethanolamine	$H_2N$ OH	111-41-1	Pro
Propargyl alcohol	=он	107-19-7	n-H
3-Butyne-2-ol	=-{	2028-63-9	Dieth
Isobutyleneoxide		558-30-5	
Morpholine	O <sub>N</sub>	110-91-8	
2-Pyrrolidone	H N N	616-45-5	Diphe
Delta-Valerolactone		542-28-9	
Methyl formate		107-31-3	i

Product name Trade Name	Chemical Structure	CAS Number
Cetyl chloroformate	CI O	26272-90-2
3-Chlorpropionyl chloride	CI	625-36-5
5-Chlorovaleroy chloride	CI	1575-61-7
Propionyl chloride	CI	79-03-8
4-Chlorobutyryl chloride	CI	4635-59-0
Isopropyl chloroformate	CI	108-23-6
Propyl chloroformate	CI	109-61-5
n-Hexyl chloroformate		6092-54-2
Diethylcarbamoyl chloride	O N CI	88-10-8
Cyclopentanone Cpon	0	120-92-3
Diphenylchlorophosphine DPCP	CI	1079-66-9
i-Nonanoic acid	HO	3302-10-1

## **Sustainable Development at BASF**

BASF has a history of more than 150 years and a track record that shows chemistry is an enabler for new ideas and solutions to address global challenges.

Sustainability is at the core of BASF's purpose: "We create chemistry for a sustainable future." Growing demand is putting an increasing strain on our planet, and we are already consuming more than the Earth can regenerate. Sustainability is therefore crucial for our future. BASF defines sustainability as balancing economic success with social and environmental responsibility, both today and in the future.



